A new environmental monitoring system for silkworm incubators
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Alejandra Duque-Torres¹, Carlos Rodriguez-Pabon¹, Juan Ruiz-Rosero¹, Giselle Zambrano-Gonzalez ², Martha Almanza-Pinzon³, Oscar Mauricio Caicedo Rendon ¹, Gustavo Ramirez-Gonzalez ¹

¹Telematic Engineering Department, Telematic Engineering Research Group (GIT), University of Cauca, Popayán, Cauca, 190002, Colombia
²Biology Department, Geology, Ecology and Conservation Research Group (GECO), University of Cauca, Popayán, Cauca, 190002, Colombia
³Agropecuary Sciences Department, Production Integrated Systems Research Group (SISINPRO), University of Cauca, Popayán, Cauca, 190002, Colombia

Abstract
Silk is known as the queen of textiles due to its softness, durability, and luster. This textile is obtained from cocoons spun by larvae known as the silkworm. The combined effect of both temperature and humidity, determines the satisfactory growth of the silkworms and the production of good quality cocoons. For that reason, we propose a new prototype for silkworm incubators that monitors environmental conditions, created with Raspberry Pi due to its capabilities, features, and low cost. The prototype monitors the temperature, humidity, and luminosity in a silkworm incubator. The monitoring data are collected and saved on file hosting service, Google Drive, for subsequent analysis. Preliminary tests were gathered using the silkworm incubator of University of Cauca, Colombia.

Corresponding authors: Alejandra Duque-Torres (aduquet@unicauca.edu.co), Carlos Rodriguez-Pabon (davidrodriguez298@gmail.com), Juan Ruiz-Rosero (jpabloruiz@unicauca.edu.co), Giselle Zambrano-Gonzalez (gzambranog@unicauca.edu.co), Martha Almanza-Pinzon (malmanza@unicauca.edu.co), Oscar Mauricio Caicedo Rendon (omcaicedo@unicauca.edu.co), Gustavo Ramirez-Gonzalez (gramirez@unicauca.edu.co)


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Introduction
Silk is known as the queen of textiles due to its softness, durability, and luster. Furthermore, the silk fibers provide characteristics that are superior to any other type of fiber (e.g., water absorbency, heat resistance, dyeing efficiency, and luster). This textile is obtained from cocoons spun by larvae known as silkworm (Bombyx mori), which were discovered in China between 2600 and 2700 BC. The process of silk production is known as sericulture, beginning with the rearing of the silkworm.1

The silkworm is of great interest to the sericulture industry and the academic community. Because of this, there is an increased interest in knowing the combination of factors that affect growth and development of silkworms in different life stages, which in turn affects productivity, and quality of silk.2

The insects can only survive in specific conditions, defined by environmental factors such as temperature, relative humidity, or duration light. These environmental factors directly affect different activities such as feeding, dispersal, laying or development. Temperature is probably the environmental factor that exerts the most significant effect on the development of the insects.3

It is well known that the silkworm is highly sensitive to environmental variation.4-6 Indeed, in an extreme natural fluctuation, it could be unable to survive because of its extended period of domestication, of about 5000 years. The biological as well as physiology-related, characteristics (e.g., growth, development, productivity, and quality of silk), are influenced by the combination of temperature, air circulation, humidity, light duration, and gases.

The study of the effects of varying environmental conditions, will generate essential biological information that will allow production of cocoons in areas where the silkworm is of economic value.

Recent progress in electronics, wireless communications, and production of small size sensors provides new opportunities to develop different monitoring systems (e.g., for homes, crops and the environment). A sensor is a device that can measure physical attributes and convert them into signals for the user. Sensors are the essential components of the environmental monitoring system of this proposal in addition to the embedded systems.8

To monitor the environmental conditions during the silkworm incubation and rearing process, we proposed an environmental conditions monitoring system that makes full use the concept of an open source and low-cost data acquisition and transmission system. We used an embedded platform, with cloud remote monitoring through the file hosting service Google drive, and the Internet of Things.

We describe the prototype for monitoring temperature, humidity relative, and light intensity in a silkworm incubator. Also, we provide the required tools for reproducibility of the system.

In the following sections, we describe a silkworm incubator, the materials used, prototype design, and results obtained. We also discuss the results and the possibility of future work around this topic.

Methods
System monitoring overview
Figure 1 shows the proposed conceptual model of the monitoring system. There are three main stages: the reading of sensors, the communication channel, and storage of data in the cloud. The system is scalable and it is possible to include other sensors and communication technologies. It consists of several sensors that record environmental parameters such as moisture, temperature, and luminosity in a silkworm incubator. The information is then uploaded to the cloud by Google Drive. We used two different sensors to collect data on temperature, humidity, and luminosity. Wi-Fi communication was used to upload the information to Google Drive. Users obtain information about the data recorded with a username and password through a smartphone or any device that supports the Google Drive application.

Silkworm incubator
The silkworm incubator structure keeps the environment in uniform conditions for temperature and humidity (see Figure 2 and Figure 3). These are the most important variables to control. The water tank is located at the bottom, with a capacity for eight

Figure 1. Silkworm incubator monitoring system conceptual model.

Figure 2. Silkworm incubator, front on view.
Silkworms are distributed in trays that are about one meter wide and 60 cm long, which facilitates their handling. The materials used for their construction are aluminum and thermal insulation. The trays are placed to form shelves called swaths. Each tray, of the nine that make up the shelves, is separated by approximately 15 cm. The temperature inside the chamber is controlled by a heating system based on an electrical resistance. The humidity is controlled by a humidifier located at the bottom side of the chamber.

Temperature and humidity regulation
Temperature and humidity plays a vital role in the rearing of the silkworms. As silkworms are cold-blooded animals, the temperature will have a direct effect on various physiological activities\(^1\). Humidity’s role in silkworm rearing is both direct and indirect\(^1\). The combined effect, of both temperature and humidity, largely determines the satisfactory growth of the silkworms and production of good-quality cocoons. It directly influences the silkworm’s physiological functions. The selected sensor was DHT22, which is an essential temperature and humidity digital low-cost sensing device. This sensor has the capability to obtain new data every 2 seconds.

Luminosity regulation
Silkworms, like other animals, are photosensitive and tend to crawl into dim light. They do not like strong light or complete darkness\(^1\). The breeding of silkworms in continuous light slows down growth and reduces both the weight of the larvae and the cocoon. We choose the luminosity sensor APDS-9301 due to the high precision in measurement and its low power consumption.

Embedded platform
Raspberry Pi version 3 (RPi3) was chosen for this project, due to its small size and low cost, compared to conventional PC and data loggers, plus zero cost of free Linux software\(^1\). RPi3, in comparison to most of the other Linux-based embedded systems, such as Arduino Due, Beagle Bone Black, and Intel Edison, has a better cost-benefit ratio, broader user community, and a more standard programming language and communication, many input-output pins and a graphics interface\(^1\). A picture of the RPi3 is shown in Figure 4.

Hardware and software development
The prototype hardware consisted of an RPi3 board inside a plastic box, nine sensors to measure temperature and humidity, and one luminosity sensor. The plastic box was used to protect the RPi3. All of the sensors were placed inside of the silkworm incubator. As aforementioned, the silkworm incubator has nine levels. Therefore, one temperature and humidity sensor was placed in each level and the luminosity sensor was placed in the incubator middle. In the initial design of the monitoring system, we considered necessary only a single light sensor due to the uniform light conditions for all levels.

The monitoring system was developed in three phases: the design of monitoring system architecture, hardware and software requirements, and the implementation.

All the hardware documentation such as schematics of circuits, types of sensor and material specifications used are available in GitHub, along with the documentation of the software developed, such as the communication algorithms between sensor and RPi3, the storage algorithm, and the communication algorithm between RPi3 and Google Drive service. Furthermore,
instructions to install the different libraries necessary for the monitoring system are also contained here.

**Architecture of the monitoring system.** In the architectures of monitoring systems sensors, data gathering can vary, including data transmission (wired or wireless technologies), data storage and usage of intermediate devices. A particular monitoring system can also be supplemented with decision support system, which is responsible for data analysis, incubator environment condition determination and appropriate decision selection.

In our monitoring system, by the usage of RP3 the data from sensors using wired communication is transferred and uploaded to the cloud by Google Drive for further analysis (see Figure 5).

**Hardware and software requirements.** The hardware requirements are the materials aforementioned and the various sensors. The RP3 works with an SD card. It should work with any compatible SD card, although there are some guidelines that we followed from the official documentation for the Raspberry Pi, written by the Raspberry Pi Foundation with community.

The software requirements for the monitoring system are the installations of: the operative system for RP3, the library of the temperature and humidity sensors on RP3, the library of the light sensor, and the Google Drive on RP3. Furthermore, it is necessary to choose the programming language to use; we used Python language. However, other programming laugages can also be used, such as Ruby or C/C++. The instructions for installing all the cable in the GitHub repository as follows:


The main algorithm of the monitoring system works by initializing the sensors variables to zero; there is a query time where it collects sensor data. The program asks for the time elapsed and if the time elapsed is less to 5 minutes, the system accumulates the sensor values. When the time lapsed exceeds 5 minutes, the program calculates the average of collected sensors values (temperature, humidity, and light) and updates a txt file, which is synchronized with the file on Google Drive. The algorithm for this is available on our GitHub repository.

**Field test**

For a field test, worms were obtained through resources provided by the National Ph.D. Scholarship for Teachers granted by the Human Talent Training Network Project for Social and Productive Innovation in the Department of Cauca - InnovAcción Cauca. The monitoring system was used in one incubator. The condition environments of 200 worms was monitored for 25 days continuously.

**Results**

As mentioned previously, the aim of this work was to implement a system that monitors the environmental conditions during the silkworm incubation process. The system was tested in real time.

Data was exported from the RPi3 to a plain .txt file in a Google Drive account and is available here. The data provides date, hour, temperatures measures from sensor one to sensor nine, humidity measures from sensor one to sensor nine, and the sensor light measure. Currently, our monitoring system is still working.

Environmental condition uniformity inside the incubator is fundamental. However, through analysis of data, the generation of microclimates between incubator levels is evident, as shown in Figure 6 for temperature variance and Figure 7 for humidity variance. We provide more graphics in GitHub. This situation may be affect the biological as well as physiological characteristics (i.e., growth, development, productivity, and quality of silk) of the silkworm.

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**Figure 5. Architecture of the monitoring system.**
Figure 6. Temperature variance graphic.

Figure 7. Humidity variance graphic.
Conclusions
In this study, we describe a prototype for an environmental monitoring system created with Raspberry Pi. It allows recordings of temperature, humidity, and luminosity values in a silkworm incubator in natural conditions. In this work, we demonstrated the reliability offered by the Raspberry Pi in providing temperature, humidity and light readings in our field test, which was carried out for many days and in the University of Cauca silkworm incubators.

The present study only addresses one of the possible solutions for registering environmental parameters, which should minimize financial costs and human resources. We believe in the possibility of improving the general aspects of the incubator through the analysis of data provided by this monitoring system, as well as the quality of the breeding process of silkworms.

Our proposed system has low cost and portability quality, which are essential for the recording of environmental conditions. Moreover, it supports useful features like remote data view and data analysis. In the next update of the system, we will implement an alarm system.

The proposed system offers new opportunities for researchers working in similar environments, i.e. those that need monitoring of environmental conditions accurately. The second important goal achieved is in this study is the automatic recording of the environmental conditions (temperature, humidity, and luminosity). This automatic recording is significant for researchers because it improves the analysis process to benefit its research results. Our device is directly programmable, and is based on open source codes, which increases the overall flexibility of the instrument. This feature is rarely present in commercial tools that provide only predetermined functions.

We believe that in the near future, researchers in other fields will be able to use an adapted version of this system.

Data and software availability
All data collected during this study and the all code for setting up the incubator are available on GitHub: https://github.com/Silkwormincubator/SilkWorm/

Archived source code as at the time of publication: http://doi.org/10.5281/zenodo.1161294

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